

UNITED STATES OF AMERICA
Before the
SECURITIES AND EXCHANGE COMMISSION
September 13, 2006

ADMINISTRATIVE PROCEEDING
File No. 3-12415

In the Matter of	:	
	:	
	:	
Amour Fiber Core, Inc.,	:	ORDER INSTITUTING
Bracknell Corp.,	:	PROCEEDINGS AND NOTICE
Continental Real Estate Partners, Ltd.,	:	OF HEARING PURSUANT TO
Global Chase Industries, Inc., and	:	SECTION 12(j) OF THE
National Healthcare	:	SECURITIES EXCHANGE ACT
Manufacturing Corp.,	:	OF 1934
	:	
Respondents.	:	

I.

The Securities and Exchange Commission (“Commission”) deems it necessary and appropriate for the protection of investors that public administrative proceedings be, and hereby are, instituted pursuant to Section 12(j) of the Securities Exchange Act of 1934 (“Exchange Act”).

II.

After an investigation, the Division of Enforcement alleges that:

A. RESPONDENTS

1. Amour Fiber Core, Inc. (“Amour”) (CIK No. 1009925) is a Washington corporation located in Sultan, Washington with a class of equity securities registered with the Commission pursuant to Exchange Act Section 12(g). Amour is delinquent in its periodic filings with the Commission, having not filed any periodic reports since it filed a Form 10-QSB for the period ended June 30, 1998, which reported a net loss of \$184,796 for the prior three months. The company’s stock does not publicly trade.

2. Bracknell Corp. (“Bracknell”) (CIK No. 1110891) is an Ontario, Canada corporation located in Minneapolis, Minnesota with a class of equity securities registered with the Commission pursuant to Exchange Act Section 12(g). Bracknell is delinquent in its periodic filings with the Commission, having not filed any periodic reports since it filed a Form 10-Q for the period ended July 31, 2001, which reported that the company had a net loss from operations of \$267 million for the prior three months. All officers

and directors of the company resigned as of November 1, 2001. As of August 23, 2006, the company's common stock (symbol "BRKC") was no longer publicly quoted.

3. Continental Real Estate Partners, Ltd. ("Continental") (CIK No. 24148) is an inactive Massachusetts limited partnership located in Glen Arbor, Michigan with a class of equity securities registered with the Commission pursuant to Exchange Act Section 12(g). Continental is delinquent in its periodic filings with the Commission, having not filed any periodic reports since it filed a Form 10-K for the period ended December 31, 1998. The company's stock does not publicly trade.

4. Global Chase Industries, Inc. ("Global") (CIK No. 1024094) is a Minnesota corporation located in Anoka, Minnesota with a class of equity securities registered with the Commission pursuant to Exchange Act Section 12(g). Global is delinquent in its periodic filings with the Commission, having not filed any periodic reports since it filed a Form 10-SB registration statement on November 21, 1996. The company's stock and warrants do not publicly trade.

5. National Healthcare Manufacturing Corp. ("National Healthcare") (CIK No. 1010854) is a Manitoba, Canada corporation located in Winnipeg, Manitoba, Canada with a class of equity securities registered with the Commission pursuant to Exchange Act Section 12(g). National Healthcare is delinquent in its periodic filings with the Commission, having not filed any periodic reports since it filed a Form 20-F for the period ended April 30, 1998. In a Form 6-K filed for the period ended January 31, 1999, the company reported a net loss of \$3.3 million (Canadian dollars). As of June 2, 2006, the company's common stock (symbol "NHMCF") was no longer publicly quoted or traded.

B. DELINQUENT PERIODIC FILINGS

6. As discussed in more detail above, all of the respondents are delinquent in their periodic filings with the Commission (*see* Chart of Delinquent Filings, attached hereto as Appendix 1), have repeatedly failed to meet their obligations to file timely periodic reports, and failed to heed delinquency letters sent to them by the Division of Corporation Finance requesting compliance with their periodic filing obligations or, through their failure to maintain a valid address on file with the Commission as required by Commission rules, did not receive such letters.

7. Exchange Act Section 13(a) and the rules promulgated thereunder require issuers of securities registered pursuant to Exchange Act Section 12 to file with the Commission current and accurate information in periodic reports, even if the registration is voluntary under Section 12(g). Specifically, Rule 13a-1 requires issuers to file annual reports (Forms 10-K or 10-KSB), and Rule 13a-13 requires issuers to file quarterly reports (Forms 10-Q or 10-QSB).

8. As a result of the foregoing, Respondents failed to comply with Exchange Act Section 13(a) and Rules 13a-1 and 13a-13 thereunder.

III.

In view of the allegations made by the Division of Enforcement, the Commission deems it necessary and appropriate for the protection of investors that public administrative proceedings be instituted to determine:

A. Whether the allegations contained in Section II are true and, in connection therewith, to afford the Respondents an opportunity to establish any defenses to such allegations; and,

B. Whether it is necessary and appropriate for the protection of investors to suspend for a period not exceeding twelve months or revoke the registration of each class of securities of the Respondents identified in Section II registered pursuant to Section 12 of the Exchange Act.

IV.

IT IS HEREBY ORDERED that a public hearing for the purpose of taking evidence on the questions set forth in Section III hereof shall be convened at a time and place to be fixed, and before an Administrative Law Judge to be designated by further order as provided by Rule 110 of the Commission's Rules of Practice [17 C.F.R. § 201.110].

IT IS HEREBY FURTHER ORDERED that Respondents shall file an Answer to the allegations contained in this Order within ten (10) days after service of this Order, as provided by Rule 220(b) of the Commission's Rules of Practice [17 C.F.R. § 201.220(b)].

If Respondents fail to file the directed Answers, or fail to appear at a hearing after being duly notified, the Respondents may be deemed in default and the proceedings may be determined against it upon consideration of this Order, the allegations of which may be deemed to be true as provided by Rules 155(a), 220(f), 221(f), and 310 of the Commission's Rules of Practice [17 C.F.R. §§ 201.155(a), 201.220(f), 201.221(f), and 201.310].

This Order shall be served forthwith upon Respondents personally or by certified, registered, or Express Mail, or by other means of verifiable delivery.

IT IS FURTHER ORDERED that the Administrative Law Judge shall issue an initial decision no later than 120 days from the date of service of this Order, pursuant to Rule 360(a)(2) of the Commission's Rules of Practice [17 C.F.R. § 201.360(a)(2)].

In the absence of an appropriate waiver, no officer or employee of the Commission engaged in the performance of investigative or prosecuting functions in this or any factually related proceeding will be permitted to participate or advise in the decision of this matter, except as witness or counsel in proceedings held pursuant to notice. Since this proceeding is not "rule making" within the meaning of Section 551 of

the Administrative Procedure Act, it is not deemed subject to the provisions of Section 553 delaying the effective date of any final Commission action.

By the Commission.

Nancy M. Morris
Secretary

Attachment

Appendix 1

**Chart of Delinquent Filings
In the Matter of Amour Fiber Core, Inc., et al.**

Company Name	Form Type	Period Ended	Due Date	Date Received	Months Delinquent (rounded up)
<i>Amour Fiber Core, Inc.</i>					
	<i>10-QSB</i>	09/30/98	11/16/98	Not filed	93
	<i>10-KSB</i>	12/31/98	03/31/99	Not filed	89
	<i>10-QSB</i>	03/31/99	05/17/99	Not filed	87
	<i>10-QSB</i>	06/30/99	08/16/99	Not filed	84
	<i>10-QSB</i>	09/30/99	11/15/99	Not filed	81
	<i>10-KSB</i>	12/31/99	03/30/00	Not filed	77
	<i>10-QSB</i>	03/31/00	05/15/00	Not filed	75
	<i>10-QSB</i>	06/30/00	08/14/00	Not filed	72
	<i>10-QSB</i>	09/30/00	11/14/00	Not filed	69
	<i>10-KSB</i>	12/31/00	04/02/01	Not filed	64
	<i>10-QSB</i>	03/31/01	05/15/01	Not filed	63
	<i>10-QSB</i>	06/30/01	08/14/01	Not filed	60
	<i>10-QSB</i>	09/30/01	11/14/01	Not filed	57
	<i>10-KSB</i>	12/31/01	04/01/02	Not filed	52
	<i>10-QSB</i>	03/31/02	05/15/02	Not filed	51
	<i>10-QSB</i>	06/30/02	08/14/02	Not filed	48
	<i>10-QSB</i>	09/30/02	11/14/02	Not filed	45
	<i>10-KSB</i>	12/31/02	03/31/03	Not filed	41
	<i>10-QSB</i>	03/31/03	05/15/03	Not filed	39
	<i>10-QSB</i>	06/30/03	08/14/03	Not filed	36
	<i>10-QSB</i>	09/30/03	11/14/03	Not filed	33
	<i>10-KSB</i>	12/31/03	03/30/04	Not filed	29
	<i>10-QSB</i>	03/31/04	05/17/04	Not filed	27
	<i>10-QSB</i>	06/30/04	08/16/04	Not filed	24
	<i>10-QSB</i>	09/30/04	11/15/04	Not filed	21
	<i>10-KSB</i>	12/31/04	03/31/05	Not filed	17
	<i>10-QSB</i>	03/31/05	05/16/05	Not filed	15
	<i>10-QSB</i>	06/30/05	08/15/05	Not filed	12
	<i>10-QSB</i>	09/30/05	11/14/05	Not filed	9
	<i>10-KSB</i>	12/31/05	03/31/06	Not filed	5
	<i>10-QSB</i>	03/31/06	05/15/06	Not filed	3
	<i>10-QSB</i>	06/30/06	08/14/06	Not filed	0
Total Filings Delinquent		32			

Company Name	Form Type	Period Ended	Due Date	Date Received	Months Delinquent (rounded up)
Bracknell Corp.					
	10-K	10/31/01	01/29/02	Not filed	55
	10-Q	01/31/02	03/18/02	Not filed	53
	10-Q	04/30/02	06/14/02	Not filed	50
	10-Q	07/31/02	09/16/02	Not filed	47
	10-K	10/31/02	01/29/03	Not filed	43
	10-Q	01/31/03	03/17/03	Not filed	41
	10-Q	04/30/03	06/16/03	Not filed	38
	10-Q	07/31/03	09/15/03	Not filed	35
	10-K	10/31/03	01/29/04	Not filed	31
	10-Q	01/31/04	03/16/04	Not filed	29
	10-Q	04/30/04	06/14/04	Not filed	26
	10-Q	07/31/04	09/14/04	Not filed	23
	10-K	10/31/04	01/31/05	Not filed	19
	10-Q	01/31/05	03/17/05	Not filed	17
	10-Q	04/30/05	06/14/05	Not filed	14
	10-Q	07/31/05	09/14/05	Not filed	11
	10-K	10/31/05	01/30/06	Not filed	7
	10-Q	01/31/06	03/17/06	Not filed	5
	10-Q	04/30/06	06/14/06	Not filed	2

Total Filings Delinquent 19

Continental Real Estate Partners, Ltd.

10-Q	03/31/99	05/17/99	Not filed	87
10-Q	06/30/99	08/16/99	Not filed	84
10-Q	09/30/99	11/15/99	Not filed	81
10-K	12/31/99	03/30/00	Not filed	77
10-Q	03/31/00	05/15/00	Not filed	75
10-Q	06/30/00	08/14/00	Not filed	72
10-Q	09/30/00	11/14/00	Not filed	69
10-K	12/31/00	04/02/01	Not filed	64
10-Q	03/31/01	05/15/01	Not filed	63
10-Q	06/30/01	08/14/01	Not filed	60
10-Q	09/30/01	11/14/01	Not filed	57
10-K	12/31/01	04/01/02	Not filed	52
10-Q	03/31/02	05/15/02	Not filed	51
10-Q	06/30/02	08/14/02	Not filed	48

Company Name	Form Type	Period Ended	Due Date	Date Received	Months Delinquent (rounded up)
Continental Real Estate Partners, Ltd.					
	10-Q	09/30/02	11/14/02	Not filed	45
	10-K	12/31/02	03/31/03	Not filed	41
	10-Q	03/31/03	05/15/03	Not filed	39
	10-Q	06/30/03	08/14/03	Not filed	36
	10-Q	09/30/03	11/14/03	Not filed	33
	10-K	12/31/03	03/30/04	Not filed	29
	10-Q	03/31/04	05/17/04	Not filed	27
	10-Q	06/30/04	08/16/04	Not filed	24
	10-Q	09/30/04	11/15/04	Not filed	21
	10-K	12/31/04	03/31/05	Not filed	17
	10-Q	03/31/05	05/16/05	Not filed	15
	10-Q	06/30/05	08/15/05	Not filed	12
	10-Q	09/30/05	11/14/05	Not filed	9
	10-K	12/31/05	03/31/06	Not filed	5
	10-Q	03/31/06	05/15/06	Not filed	3
	10-Q	06/30/06	08/14/06	Not filed	0
Total Filings Delinquent	30				

Global Chase Industries, Inc.

	10-QSB	10/31/02	12/16/02	Not filed	44
	10-QSB	01/31/03	03/17/03	Not filed	41
	10-KSB	04/30/03	07/29/03	Not filed	37
	10-QSB	07/31/03	09/15/03	Not filed	35
	10-QSB	10/31/03	12/15/03	Not filed	32
	10-QSB	01/31/04	03/16/04	Not filed	29
	10-KSB	04/30/04	07/29/04	Not filed	25
	10-QSB	07/31/04	09/14/04	Not filed	23
	10-QSB	10/31/04	12/15/04	Not filed	20
	10-QSB	01/31/05	03/17/05	Not filed	17
	10-KSB	04/30/05	07/29/05	Not filed	13
	10-QSB	07/31/05	09/14/05	Not filed	11
	10-QSB	10/31/05	12/15/05	Not filed	8
	10-QSB	01/31/06	03/17/06	Not filed	5
	10-KSB	04/30/06	07/31/06	Not filed	1
Total Filings Delinquent	15				

Company Name	Form Type	Period Ended	Due Date	Date Received	Months Delinquent (rounded up)
National Healthcare Manufacturing Corp.	20-F	04/30/99	11/01/99	Not filed	81
	20-F	04/30/00	10/30/00	Not filed	70
	20-F	04/30/01	10/30/01	Not filed	58
	20-F	04/30/02	10/30/02	Not filed	46
	20-F	04/30/03	10/30/03	Not filed	34
	20-F	04/30/04	11/01/04	Not filed	21
	20-F	04/30/05	10/31/05	Not filed	10
Total Filings Delinquent					7