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FORM D

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

OMB APPROVAL

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FORM D

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR
UNIFORM LIMITED OFFERING EXEMPTION

SEC USE ONLY	
Prefix	Serial
DATE RECEIVED	

Name of Offering (check if this is an amendment and name has changed, and indicate change.)

Horsehead Holding Corp.

Filing Under (Check box(es) that apply): Rule 504 Rule 505 Rule 506 Section 4(6) ULOE

Type of Filing: New Filing Amendment

A. BASIC IDENTIFICATION DATA

1. Enter the information requested about the issuer

Name of Issuer (check if this is an amendment and name has changed, and indicate change.)

Horsehead Holding Corp.

Address of Executive Offices (Number and Street, City, State, Zip Code)
300 Frankfort Road, Monaca, PA 15061

Telephone Number (Including Area Code)
(724) 774-1020

Address of Principal Business Operations (Number and Street, City, State, Zip Code)
(if different from Executive Offices)

Telephone Number (Including Area Code)

Brief Description of Business: The production of specialty zinc and zinc-based products.

Type of Business Organization

corporation

limited partnership, already formed

other (please specify):

business trust

limited partnership, to be formed

Actual or Estimated Date of Incorporation or Organization: Actual Estimated

Month	Year
1 2	0 3

Jurisdiction of Incorporation or Organization: (Enter two-letter U.S. Postal Service abbreviation for State:

CN for Canada; FN for other foreign jurisdiction)

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FINANCIAL

GENERAL INSTRUCTIONS

Federal:

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When to File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where to File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549.

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

State:

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

A. BASIC IDENTIFICATION DATA

2. Enter the information requested for the following:

- Each promoter of the issuer, if the issuer has been organized within the past five years;
- Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer;
- Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and
- Each general and managing partner of partnership issuers.

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Manager

Full Name (Last name first, if individual)

Sun Horsehead, LLC

Business or Residence Address (Number and Street, City, State, Zip Code)

5200 Town Center Circle, Suite 470, Boca Raton, FL 33486

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

Hensler, James M.

Business or Residence Address (Number and Street, City, State, Zip Code)

300 Frankfort Road, Monaca, PA 15061

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

Scherich, Robert D.

Business or Residence Address (Number and Street, City, State, Zip Code)

300 Frankfort Road, Monaca, PA 15061

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

Alavi, Ali

Business or Residence Address (Number and Street, City, State, Zip Code)

300 Frankfort Road, Monaca, PA 15061

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

Terry, Clarence E.

Business or Residence Address (Number and Street, City, State, Zip Code)

c/o Sun Capital LLC, 5200 Town Center Circle, Suite 470, Boca Raton, FL 33486

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

King, Scott T.

Business or Residence Address (Number and Street, City, State, Zip Code)

c/o Sun Capital LLC, 5200 Town Center Circle, Suite 470, Boca Raton, FL 33486

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

Calhoun, Kevin J.

Business or Residence Address (Number and Street, City, State, Zip Code)

c/o Sun Capital LLC, 5200 Town Center Circle, Suite 470, Boca Raton, FL 33486

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director Managing Partner

Full Name (Last name first, if individual)

McConvery, Michael

Business or Residence Address (Number and Street, City, State, Zip Code)

c/o Sun Capital LLC, 5200 Town Center Circle, Suite 470, Boca Raton, FL 33486

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

A. BASIC IDENTIFICATION DATA

2. Enter the information requested for the following:

- Each promoter of the issuer, if the issuer has been organized within the past five years
- Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer;
- Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers ; and
- Each general and managing partner of partnership issuers.

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and /or Managing Partner

Full Name (Last name, first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and /or Managing Partner

Full Name (Last name, first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

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Full Name (Last name, first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

(Use blank sheet, or copy and used additional copies of this sheet, as necessary.)

B. INFORMATION ABOUT OFFERING

1. Has the issuer sold, or does the issuer intend to sell, to non-accredited investors in this offering?..... Yes No
 Answer also in Appendix, Column 2, if filing under ULOE.

2. What is the minimum investment that will be accepted from any individual?.....

3. Does the offering permit joint ownership of a single unit?..... Yes No

4. Enter the information requested for each person who has been or will be paid or given, directly or indirectly, any commission or similar remuneration for solicitation of purchasers in connection with sales of securities in the offering. If a person to be listed is an associated person or agent of a broker or dealer registered with the SEC and/or with a state or states, list the name of the broker or dealer. If more than five (5) persons to be listed are associated persons of such a broker or dealer, you may set forth the information for that broker or dealer only.

Full Name (Last name first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

Name of Associated Broker or Dealer

Friedman, Billings, Ramsey & Co., Inc.

States in Which Person Listed Has Solicited or Intends to Solicit Purchasers

(Check "All States" or check individual States)..... All States

[AL]	[AK]	[AZ]	[AR]	[CA]	[CO]	[CT]	[DE]	[DC]	[FL]	[GA]	[HI]	[ID]
[IL]	[IN]	[IA]	[KS]	[KY]	[LA]	[ME]	[MD]	[MA]	[MI]	[MN]	[MS]	[MO]
[MT]	[NE]	[NV]	[NH]	[NJ]	[NM]	[NY]	[NC]	[ND]	[OH]	[OK]	[OR]	[PA]
[RI]	[SC]	[SD]	[TN]	[TX]	[UT]	[VT]	[VA]	[WA]	[WV]	[WI]	[WY]	[PR]

Full Name (Last name first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

Name of Associated Broker or Dealer

States in Which Person Listed Has Solicited or Intends to Solicit Purchasers

(Check "All States" or check individual States)..... All States

[AL]	[AK]	[AZ]	[AR]	[CA]	[CO]	[CT]	[DE]	[DC]	[FL]	[GA]	[HI]	[ID]
[IL]	[IN]	[IA]	[KS]	[KY]	[LA]	[ME]	[MD]	[MA]	[MI]	[MN]	[MS]	[MO]
[MT]	[NE]	[NV]	[NH]	[NJ]	[NM]	[NY]	[NC]	[ND]	[OH]	[OK]	[OR]	[PA]
[RI]	[SC]	[SD]	[TN]	[TX]	[UT]	[VT]	[VA]	[WA]	[WV]	[WI]	[WY]	[PR]

Full Name (Last name first, if individual)

Business or Residence Address (Number and Street, City, State, Zip Code)

Name of Associated Broker or Dealer

States in Which Person Listed Has Solicited or Intends to Solicit Purchasers

(Check "All States" or check individual States)..... All States

[AL]	[AK]	[AZ]	[AR]	[CA]	[CO]	[CT]	[DE]	[DC]	[FL]	[GA]	[HI]	[ID]
[IL]	[IN]	[IA]	[KS]	[KY]	[LA]	[ME]	[MD]	[MA]	[MI]	[MN]	[MS]	[MO]
[MT]	[NE]	[NV]	[NH]	[NJ]	[NM]	[NY]	[NC]	[ND]	[OH]	[OK]	[OR]	[PA]
[RI]	[SC]	[SD]	[TN]	[TX]	[UT]	[VT]	[VA]	[WA]	[WV]	[WI]	[WY]	[PR]

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

1. Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "0" if answer is "none" or "zero." If the transaction is an exchange offering, check this box and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.

Type of Security	Aggregate Offering Price	Amount Already Sold
Debt.....	\$	\$
Equity.....	\$ 178,750,000	\$ 10,203,791
Common <input checked="" type="checkbox"/> Preferred <input type="checkbox"/>		
Convertible Securities (including warrants)	\$	\$
Partnership Interests	\$	\$
Other (Specify _____)	\$	\$
Total.....	\$ 178,750,000	\$ 10,203,791

Answer also in Appendix, Column 3, if filing under ULOE.

2. Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."

	Number Investors	Aggregate Dollar Amount of Purchases
Accredited Investors.....	<u>67</u>	\$ 10,203,791
Non-accredited Investors	_____	\$
Total (for filings under Rule 504 only).....	_____	\$

Answer also in Appendix, Column 4, if filing under ULOE.

3. If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C - Question 1.

Type of offering	Type of Security	Dollar Amount Sold
Rule 505.....	_____	_____
Regulation A.....	_____	_____
Rule 504.....	_____	_____
Total.....	_____	_____

4. a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.

Transfer Agent's Fees	<input type="checkbox"/>	\$
Printing and Engraving Costs.....	<input type="checkbox"/>	\$
Legal Fees.....	<input type="checkbox"/>	\$
Accounting Fees	<input type="checkbox"/>	\$
Engineering Fees	<input type="checkbox"/>	\$
Sales Commissions (specify finders' fees separately).....	<input checked="" type="checkbox"/>	\$ 12,512,500
Other Expenses (identify).....	<input checked="" type="checkbox"/>	\$*
Total.....	<input checked="" type="checkbox"/>	\$ 12,512,500

* offering expenses of approximately \$2,400,000 will be paid from additional borrowings under existing credit facilities.

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

b. Enter the difference between the aggregate offering price given in response to Part C - Question 1 and total expenses furnished in response to Part C - Question 4.a. This difference is the "adjusted gross proceeds to the issuer."

\$ 166,237,500

5. Indicate below the amount of the adjusted gross proceeds to the issuer used or proposed to be used for each of the purposes shown. If the amount for any purpose is not known, furnish an estimate and check the box to the left of the estimate. The total of the payments listed must equal the adjusted gross proceeds to the issuer set forth in response to Part C - Question 4.b above.

		Payments to Officers, Directors, & Affiliates	Payments to Others
Salaries and fees.....	<input type="checkbox"/> \$		<input type="checkbox"/>
j Purchase of real estate.....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Purchase, rental or leasing and installation of machinery and equipment.....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Construction or leasing of plant buildings and facilities.....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Acquisition of other business (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger).....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Repayment of indebtedness.....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Working capital.....	<input type="checkbox"/> \$		<input type="checkbox"/> \$
Other (specify): <u>repurchase at outstanding securities</u>	<input checked="" type="checkbox"/> \$166,237,500		<input type="checkbox"/> \$

Column Totals.....	<input checked="" type="checkbox"/> \$166,237,500		<input type="checkbox"/> \$
Total Payments Listed (column totals added)	<input checked="" type="checkbox"/> \$ 166,237,500		

D. FEDERAL SIGNATURE

The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the following signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its staff, the information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502.

Issuer (Print or Type) Horsehead Holding Corp.	Signature <i>James M. Hensler</i>	Date <i>December 12, 2006</i>
Name of Signer (Print or Type) <i>James M. Hensler</i>	Title of Signer (Print or Type) Executive Officer	

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001).

E. STATE SIGNATURE

The issuer has read this notification and knows the contents to be true and has duly caused this notice to be signed on its behalf by the undersigned duly authorized person.

Issuer (Print or Type) Horsehead Holding Corp.	Signature <i>James M. Henster</i>	Date <i>December 12, 2006</i>
Name of Signer (Print or Type) <i>James M. Henster</i>	Title (Print or Type) Executive Officer	

Instruction:

Print the name and title of the signing representative under this signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

APPENDIX

1	2		3	4				5	
	Intend to sell to non-accredited investors in State (Part B Item 1)			Type of security and aggregate offering price offered in State (Part C Item 1)	Type of Investor and amount purchased in State (Part C Item 2)				Disqualification under State ULOE (if yes, attach explanation of waiver granted) (Part E Item 1)
State	Yes	No		Number of Accredited Investors	Amount (2)	Number of Non-Accredited Investors	Amount	Yes	No
AL									
AK									
AZ		X	(1)	1	200				
AR									
CA		X	(1)	27	4,960.9				
CO									
CT									
DE									
DC		X	(1)	5	265.5				
FL		X	(1)	1	75				
GA		X	(1)	2	139				
HI									
ID									
IL		X	(1)	3	311.4				
IN									
IA									
KS									
KY									
LA									
ME									
MD		X	(1)	12	1,398.7				
MA		X	(1)	3	1,660				
MI		X	(1)	1	15				
MN									
MS									
MO									
MT									
NE									
NV									
NH									
NJ		X	(1)	1	15				
NM									
NY		X	(1)	3	398.6				

(1) \$178,750,000 aggregate amount of common stock
(2) In thousands

APPENDIX

1 State	2 Intend to sell to non-accredited investors in State (Part B Item 1)		3 Type of security and aggregate offering price offered in State (Part C Item 1)	4 Type of investor and amount purchased in State (Part C Item 2)			5 Disqualification under State ULOE (if yes, attach explanation of waiver granted) (Part E Item 1)	
	Yes	No		Number of Accredited Investors	Amount (2)	Number of Non-Accredited Investors	Amount	Yes
NC								
ND								
OH								
OK								
OR								
PA								
RI								
SC								
SD								
TN								
TX								
UT								
VT								
VA		X	(1)	4	640			
WA								
WV								
WI		X	(1)	1	100			
WY								
PR								
FN		X	(1)	1	24.7			

(1) \$178,750,000 aggregate amount of common stock
(2) In thousands