

OMB APPROVAL
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**United States  
SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549**

**FORM 15**

**CERTIFICATION AND NOTICE OF TERMINATION OF REGISTRATION  
UNDER SECTION 12(g) OF THE SECURITIES EXCHANGE ACT OF 1934  
OR SUSPENSION OF DUTY TO FILE REPORTS UNDER  
SECTIONS 13 AND 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934**

Commission File Number: 333-93765; 1-12541

**QUAKER ALLOY, INC. 401(k) PROFIT SHARING PLAN FOR  
UNION EMPLOYEES**

(Exact name of registrant as specified in its charter)

400 South Fourth Street  
Atchison, KS 66002-0188

(Address, including zip code, and telephone number, including area code, of registrant's  
principal executive offices)

Common Stock of Atchison Casting Corporation, \$0.01 par value per share,  
reserved under the

Quaker Alloy, Inc. 401(k) Profit Sharing Plan for Union Employees  
And an indeterminate amount of interests to be offered or sold pursuant to the  
Quaker Alloy, Inc. 401(k) Profit Sharing Plan for Union Employees  
(Title of each class of securities covered by this Form)

None

(Titles of all other classes of securities for which a duty to file reports under Section 13(a)  
or 15(d) remains)

Please place an X in the box(es) to designate the appropriate rule provision(s) relied upon  
to terminate or suspend the duty to file reports:

Rule 12g-4(a)(1)(i)	<input checked="" type="checkbox"/>	Rule 12h-3(b)(1)(i)	<input checked="" type="checkbox"/>
Rule 12g-4(a)(1)(ii)	<input type="checkbox"/>	Rule 12h-3(b)(1)(ii)	<input type="checkbox"/>
Rule 12g-4(a)(2)(i)	<input type="checkbox"/>	Rule 12h-3(b)(2)(i)	<input type="checkbox"/>
Rule 12g-4(a)(2)(ii)	<input type="checkbox"/>	Rule 12h-3(b)(2)(ii)	<input type="checkbox"/>
		Rule 15d-6	<input type="checkbox"/>

Approximate number of holders of record as of the certification or notice date: None

Pursuant to the requirements of the Securities Exchange Act of 1934, the Quaker Alloy, Inc. 401(k) Profit Sharing Plan for Union Employees has caused this certification/notice to be signed on its behalf by the undersigned duly authorized person.

**QUAKER ALLOY, INC. 401(k)  
PROFIT SHARING PLAN FOR  
UNION EMPLOYEES**

**By: Atchison Casting Corporation,  
the parent of Quaker Alloy, Inc., its  
Administrator**

Date: May 31, 2002

By: /s/ Kevin T. McDermed

Name: Kevin T. McDermed

Title: Vice President, Chief Financial  
Officer, Treasurer and Secretary

Instruction: This form is required by Rules 12g-4, 12h-3 and 15d-6 of the General Rules and Regulations under the Securities Exchange Act of 1934. The registrant shall file with the Commission three copies of Form 15, one of which shall be manually signed. It may be signed by an officer of the registrant, by counsel or by any other duly authorized person. The name and title of the person signing the form shall be typed or printed under the signature.

SEC 2069 (11-01)

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