

FIGURE 1 BEND GEOMETRY (90-DEGREES) (VARIABLES AS UPPER CASE)

FIG. 2

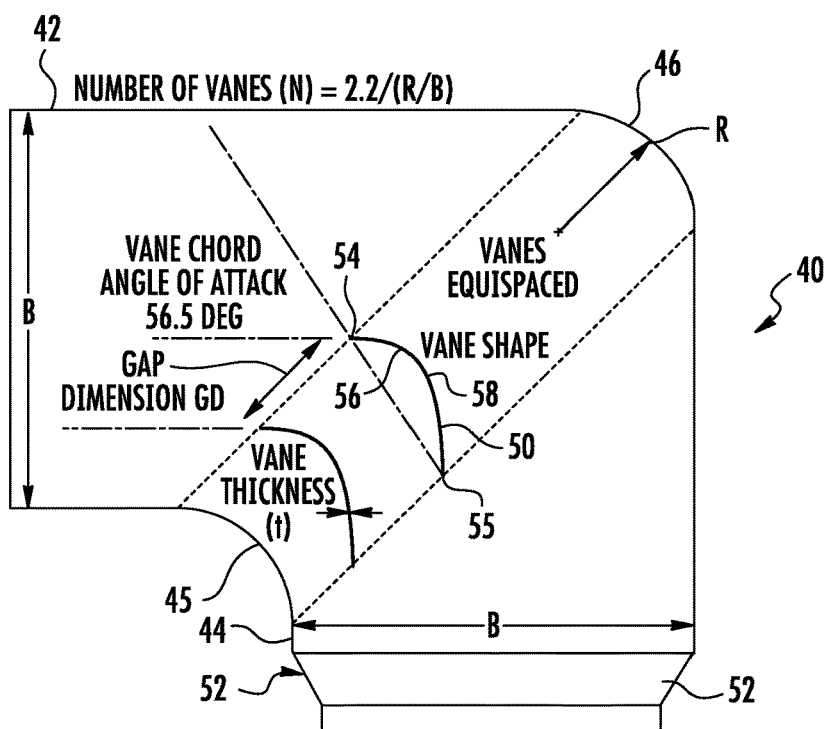


FIGURE 2 KROBER VANE (VARIABLES AS UPPER CASE)

FIG. 3